

# Mechanical behavior and structure of a Toco toucan beak

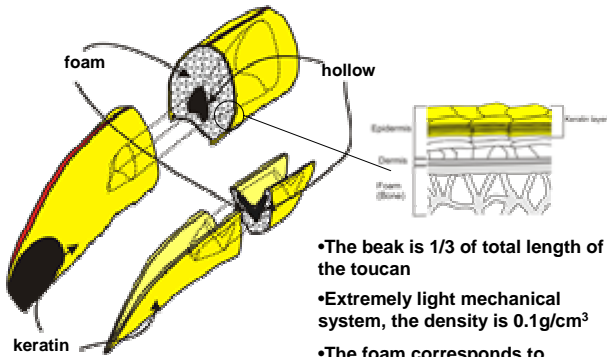
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## Research objectives

- Examine the structure of the beak
- Identify the mechanical properties of a Toco toucan beak.
- Attempt to model mechanical properties as function of structure

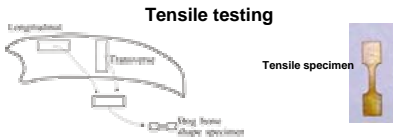


- The beak is 1/3 of total length of the toucan
- Extremely light mechanical system, the density is 0.1g/cm<sup>3</sup>
- The foam corresponds to approximately 21% of the total weight of the beak

## Experimental techniques

- SEM for Structural Analysis
- Mechanical Properties

- Tensile testing
- Compression testing

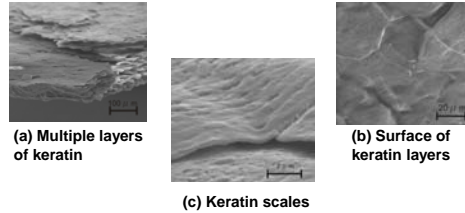


### Compression testing



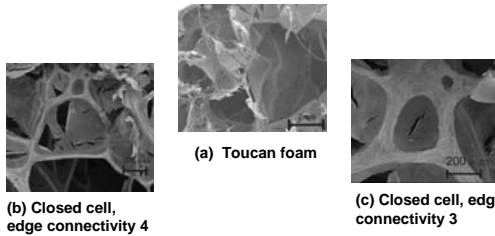
## Exterior of beak (SEM)

Figure (a) shows the exterior shell consisting of multiple layers of keratin scales. The thickness of each keratin scale is about 2–10 μm and the diameter is approximately 30–60 μm (Fig (b)). The keratin scales are hexagonal and overlap each other. Although this was not investigated, they seem to be joined by a glue. The total shell thickness varies between approximately 0.5 and 0.75 mm



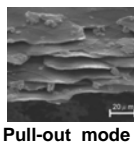
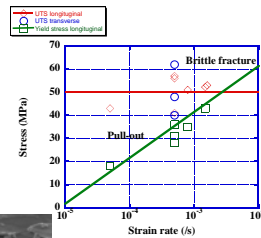
## Interior of the beak (SEM)

Figure (a) shows the inside of the beak. It is clearly a foam structure. Most of the cells in the toucan foam are sealed off by membranes with thickness of 2–25 μm. Thus, it can be considered a closed-cell system. The cell sizes vary and the closed-cell network is comprised of struts with the thickness of 70–200 μm with edge connectivity of three or four (Fig. (b) and (c)).

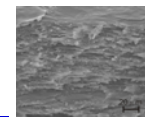


## Strain rate dependant of fracture mode (keratin)

The yield stress and UTS are plotted as a function of the strain rate. The yield stress is sensitive to the strain rate and associated with the viscoplasticity of the interscale glue. When the yield stress approaches (or exceeds) the UTS, fracture of the scales is preferred over viscoplastic deformation of the glue



Pull-out mode



Deformation mode

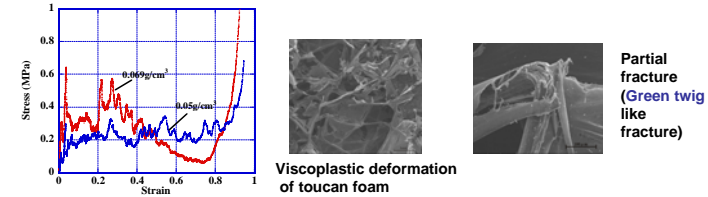
Criterion for viscoplastic behavior of beak keratin

$$\sigma_t \geq \sigma_g$$

Strain rate dependant stress

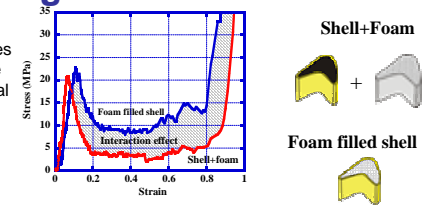
$$\sigma_g = k \dot{\epsilon}^m$$

## Fracture patterns of foam



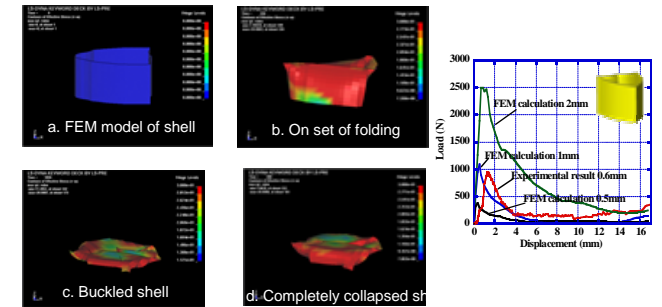
## The synergistic effect of toucan beak

Foam core increases the force level of the beak and mechanical stability.



## Finite Element Analysis

### FEM simulation of beak shell under compression testing



### FEM simulation of beak foam under compression testing

